

DATA SHEET

C2 Force transducer

SPECIAL FEATURES

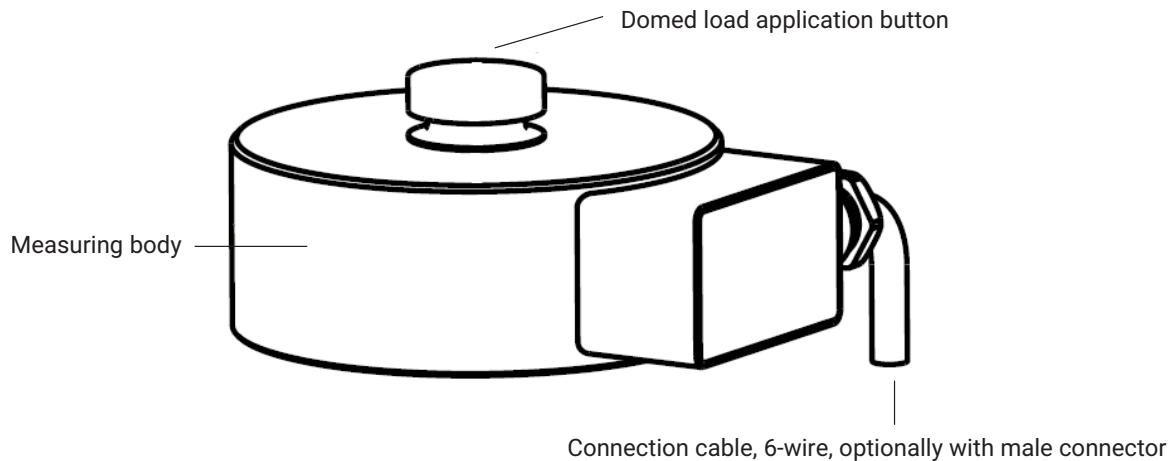
- Compressive force transducer
- Lateral force compensation
- Nominal (rated) forces 500 N... 200 kN
- Accuracy class 0.1
- Made of stainless materials, equipment protection level IP67
- Can be configured with different cable lengths, connector attachment, integrated amplifier (0 ... 10 V, 4 ... 20 mA, and IO-Link) and TEDS on request
- Low height of construction



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SCHEMATIC DIAGRAM

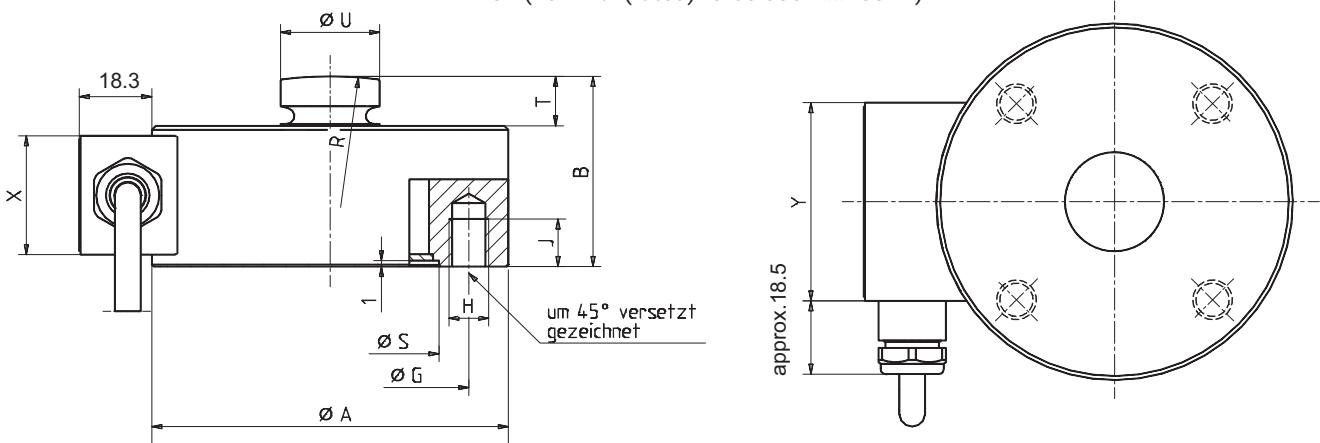


DIMENSIONS

C2 force transducer

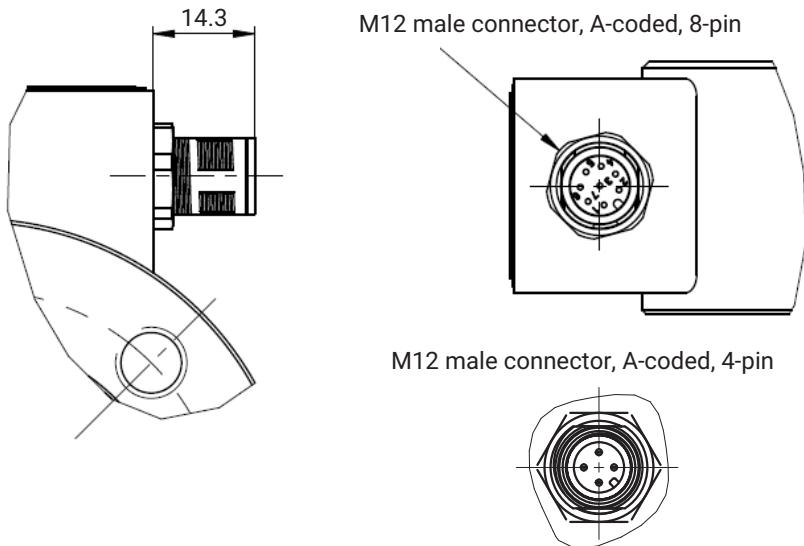
Dimensions in mm

C2 (nominal (rated) force 500 N...200kN)

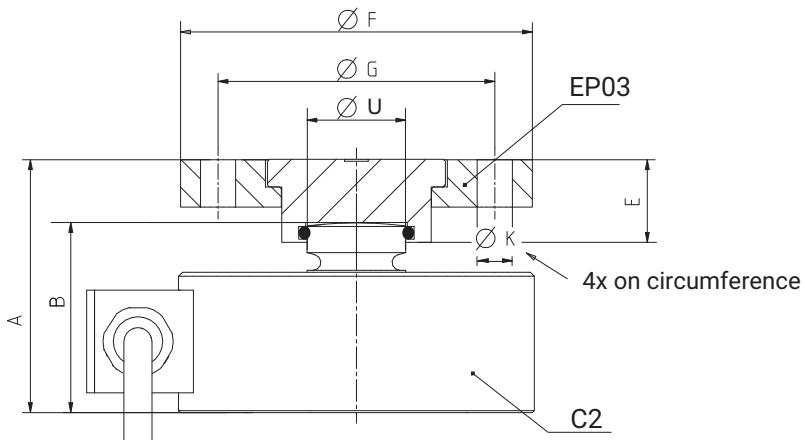


Nominal (rated) force	$\varnothing A_{-0.2}$	B	$\varnothing G$	H	J	R	$\varnothing S^{H8}$	T	$\varnothing U$	X	Y
500 N...10 kN	50	30	42	4xM5	7	60	34	7	13	20	35
20 kN, 50 kN	90	48	70	4xM10	12	100	55	12.5	25	30	50
100 kN, 200 kN	115	60	90	4xM12	16	160	68	12.5	32	30	50

Optionally passive or active with M12 A-coded connector



C2 force transducer with EP03/EP03R thrust piece



Nominal (rated) force	Thrust piece ¹⁾	A	B	E	$\varnothing F$	$\varnothing G$	$\varnothing U$	$\varnothing K$
500 N...10 kN	1-EPO3/200KG	46	30	21	89	70	13	9
20 kN, 50 kN	1-EPO3R/5T	64	48	21	89	70	25	9
100 kN, 200 kN	1-EPO3R/20T	80	60	27.5	110	90	32	13

ELECTRICAL CONNECTION

Electrical connection with a fixed cable (without amplifier)



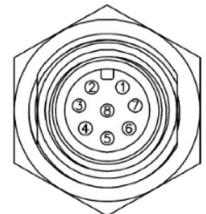
Cable shield, connected to housing

* only when option T is selected (transducer identification)

Electrical connection with an M12 8-pin connector (with/without amplifier)

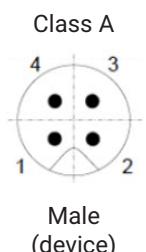
Pin	Wire color	Version VA 1 (voltage output)	Version VA 2 (current output)	Connection cable wire assignments without integrated amplifier
1	White	Supply voltage 0 V (GND)		Measurement signal (+)
2	Brown		Not in use	Bridge excitation voltage (-) (TEDS ¹)
3	Green		Zeroing control input	Bridge excitation voltage (+)
4	Yellow		Not in use	Measurement signal (-)
5	Gray	Output signal 0 ... 10 V	Output signal 4 ... 20 mA	Not in use
6	Pink	Output signal 0 V	Not in use	Sense lead (+)
7	Blue		Not in use	Sense lead (-) (TEDS ¹)
8	Red	Voltage supply +19 ... +30 V		Not in use
Cable shield, connected to housing				

¹) TEDS only if ordered



Electrical connection with integrated VAI0 amplifier (IO-Link)

Pin	C2 assignment
1	Supply voltage +
2	Digital output (DI/DO pin function)
3	Supply voltage -, reference potential
4	IO-Link data (C/Q), switchover to the digital output (SIO mode) possible



SPECIFICATIONS FOR C2 AS PER DIN/VDE 2638

Specifications without integrated amplifier

Type			C2 without integrated amplifier																									
Nominal (rated) force	F _{nom}	N	500																									
		kN	1	2	5	10	20	50	100	200																		
Accuracy																												
Accuracy class			0.2	0.1																								
Relative reproducibility and repeatability errors in unchanged mounting position	b _{rg}	%	0.1																									
Relative reversibility error (hysteresis) at 0.5 * F _{nom}	V _{0.5}		0.2	0.15																								
Non-linearity	d _{lin}		0.2	0.1																								
Relative zero point return	V _{w0}	%	0.05																									
Relative creep (30 min)	d _{cr,F+E}	%	0.06																									
Effect of eccentricity at 10% F _{nom} * 10 mm ¹⁾	d _E	%/mm	0.3	0.2	0.1																							
Temperature coefficient of sensitivity	T _{Cs}	% / 10K	0.1																									
Temperature coefficient of zero signal	T _{C0}		0.1	0.05																								
Rated electrical output																												
Rated output (nominal)	C _{nom}	mV/V	2																									
Relative zero signal deviation	d _{s,0}	%	1																									
Sensitivity error	d _c		0.2																									
Input resistance	R _e	Ω	> 340																									
Output resistance	R _a		200 ... 400																									
Insulation resistance	R _{iso}	GΩ	> 2																									
Operating range of the excitation voltage	B _{U,G}	V	0.5 ... 12																									
Reference excitation voltage	U _{ref}		5																									
Connection			6-wire circuit																									
Temperature																												
Reference temperature	T _{ref}	°C [°F]	+23 [73.4]																									
Nominal (rated) temperature range	B _{T,nom}		-10 ... +70 [14 ... +158]																									
Operating temperature range	B _{T,G}		-30 ... +85 [-22 ... +185]																									
Storage temperature range	B _{T,S}		-50 ... +85 [-58 ... +185]																									
Mechanical quantities																												
Maximum operating force	F _G	% of F _{nom}	130		150																							
Force limit	F _L		130		150																							
Breaking force	F _B		300																									
Static lateral force limit²⁾	F _Q		100		70	40	55	12	15	9																		
Permissible eccentricity	e _G	mm	5.4	5.3	5.2	4.8	4.2	8.0	2.0	1.5	1.5																	
Nominal (rated) displacement	s _{nom}		0.049	0.053	0.047	0.048	0.04	0.069	0.074	0.08	0.10																	
Natural frequency	f _G	kHz	4.4	8.7	9.7	18.5	19.3	13	14	13	14																	
Permissible oscillation stress	f _{rb}	% of F _{nom}	100																									

Type			C2 without integrated amplifier													
Nominal (rated) force	F _{nom}	N	500													
		kN	1	2	5	10	20	50	100	200						
Stiffness	c _{ax}	10 ⁵ N/mm	0.086	0.18	0.42	1.06	2.13	3.08	6.1	11.1	16.67					
General information																
Degree of protection in accordance with EN 60529				IP67 3)												
Spring element material				Non-rusting stainless steel												
Measuring point protection				Hermetically-welded measuring body												
Cable (only with "fixed cable" option)				6-wire, polyethylene insulated												
Cable length (standard version)			m	3			6		12							
Cable length (to customer requirements)				See page 6 "C2 versions and ordering numbers"												
Weight	m	kg		0.4			1.8		3							
	m	lbs		0.9			4		6.6							
Mechanical shock resistance as per IEC 60068-2-6																
Number			n	1000												
Duration			min	3												
Acceleration			m/s ²	1000												
Vibrational stress as per IEC 60068-2-27																
Frequency range			Hz	5 ... 65												
Duration			min	30												
Acceleration			m/s ²	150												

1) Application point for lateral force effect

2) Permissible FQ application point

3) Test condition: 1 m water column, 0.5 h; connected with cable if version with M12 male connector selected

Specifications with integrated amplifier VA1 (0...10 V) and VA2 (4...20 mA)

Type			C2 with integrated VA1 and VA2 amplifier																								
Nominal (rated) force	F _{nom}	N	500																								
		kN	1	2	5	10	20	50	100	200																	
Accuracy																											
Accuracy class			0.2	0.1																							
Relative reproducibility and repeatability errors in unchanged mounting position	b _{rg}	% / 10K	0.1																								
Relative reversibility error (hysteresis) at 0.5 * F _{nom}	V _{0.5}		0.2	0.15																							
Non-linearity	d _{lin}		0.2	0.1																							
Relative zero point return	V _{w0}	%	0.05																								
Relative creep (30 min)	d _{cr,F+E}	%	0.06																								
Effect of eccentricity at 10% F _{nom} * 10 mm ⁴)	d _E	%/mm	0.3	0.2	0.1																						
Temperature coefficient of sensitivity	T _{Cs}	%/10K	0.1																								
Temperature coefficient of zero signal	T _{C0}		0.1	0.05																							
Rated electrical output VA1 (voltage output)																											
Output signal	V	mA	0 ... 10																								
Rated output (nominal)			10																								
Sensitivity tolerance			±0.1																								
Zero signal			0																								
Output signal range			-3 ... 11																								
Cut-off frequency (-3 db)	f _G	kHz	2																								
Nominal (rated) supply voltage	U _{ref}	V	24																								
Operating range of the supply voltage	B _{u,gt}	V	19 ... 30																								
Max. current consumption	mA		15																								
Electrical connection	M12 male connector, 8-pin, A-coded																										
Electrical characteristic values VA2 (voltage output)																											
Output signal	mA	mA	4 ... 20																								
Rated output (nominal)			16																								
Sensitivity tolerance			±0.16																								
Zero signal			4																								
Output signal range			3 ... 21																								
Cut-off frequency (-3 db)	f _G	kHz	2																								
Nominal (rated) supply voltage	U _{ref}	V	24																								
Operating range of the supply voltage	B _{u,gt}	V	19 ... 30																								
Max. current consumption	mA		30																								
Electrical connection	M12 male connector, 8-pin, A-coded																										
Temperature																											
Reference temperature	T _{ref}	°C [°F]	+23 [73.4]																								
Nominal (rated) temperature range	B _{T,nom}		-10 ... +50 [14 ... +122]																								
Operating temperature range	B _{T,G}		-20 ... +60 [-4 ... +140]																								
Storage temperature range	B _{T,S}		-25 ... +85 [-77 ... +185]																								

Type			C2 with integrated VA1 and VA2 amplifier															
Nominal (rated) force	F _{nom}	N	500															
		kN	1	2	5	10	20	50	100	200								
Mechanical quantities																		
Maximum operating force	F _G	% of F _{nom}	130	150														
Force limit	F _L		130	150														
Breaking force	F _B		300															
Static lateral force limit ⁵⁾	F _Q			100	70	40	55	12	15	9								
Permissible eccentricity	e _G	mm	5.4	5.3	5.2	4.8	4.2	8	2	1.5	1.5							
Nominal (rated) displacement	s _{nom}		0.049	0.053	0.047	0.048	0.04	0.069	0.074	0.08	0.1							
Natural frequency	f _G	kHz	4.4	8.7	9.7	18.5	19.3	13	14	13	14							
Permissible oscillation stress	f _{rb}	% of F _{nom}	100															
Stiffness	c _{ax}	10 ⁵ N/mm	0.086	0.18	0.42	1.06	2.13	3.08	6.1	11.1	16.67							
General information																		
Degree of protection in accordance with EN 60529	IP67 ⁶⁾																	
Spring element material	Stainless steel																	
Material of permanently installed amplifier housing	Stainless steel																	
Measuring point protection	Hermetically-welded measuring body																	
Weight	m	kg	0.4				1.8			3								
	m	lbs	0.9				4			6.6								
Mechanical shock resistance as per IEC 60068-2-6																		
Number	n		1000															
Duration	min		3															
Acceleration	m/s ²		1000															
Vibrational stress as per IEC 60068-2-27																		
Frequency range	Hz		5 ... 65															
Duration	min		30															
Acceleration	m/s ²		150															

4) Application point for lateral force effect

5) Permissible FQ application point

6) Test condition: 1 m water column, 0.5 h; connected with cable if version with M12 male connector selected

Specifications with integrated VAI0 amplifier

Type			C2 with integrated VAI0 amplifier											
Nominal (rated) force	F _{nom}	N	500											
		kN	1	2	5	10	20	50	100	200				
Accuracy														
Accuracy class			0.2	0.1										
Relative reproducibility and repeatability errors in unchanged mounting position	b _{rg}	%	0.1											
Relative reversibility error (hysteresis) at 0.5 * F _{nom}	V _{0.5}		0.2	0.15										
Non-linearity	d _{lin}		0.03											
Relative zero point return	V _{w0}		0.05											
Relative creep (30 min)	d _{cr,F+E}		0.06											
Effect of eccentricity at 10% F _{nom} * 10 mm ⁷⁾	d _E	%/mm	0.3	0.2	0.1									
Temperature coefficient of sensitivity	T _{C_S}	%/ _{10K}	0.1											
Temperature coefficient of zero signal	T _{C₀}		0.03											
VAIO electrical characteristics														
Output signal			COM3, to IO-Link standard, class A											
Min. cycle time			ms	0.9										
Sample rate (internal)			S/s	40000										
Cut-off frequency (-3 dB)	f _G	kHz	4											
Nominal (rated) supply voltage	U _{ref}	V	24											
Operating range of the supply voltage	B _{u,gt}	V	19 ... 30											
Max. power consumption			mW	3200										
Noise			ppm of nominal force	With Bessel filter 1Hz: 25 With Bessel filter 10 Hz: 63 With Bessel filter 100 Hz: 195 With Bessel filter 200 Hz: 275 Without filter: 3020										
Low-pass filter			Freely adjustable cut-off frequency, Bessel or Butterworth characteristic, 6th order											
Device functions														
Limit value switches			2 limit value switches. Invertible, freely adjustable hysteresis. Output via process data or digital output											
Digital IO			According to IO-Link Smart Sensor Profile, 1 permanently available digital output; 1 output can be set to data output. Measurement is then not possible											
Slave pointer function			Yes											
Peak value memory			Yes											
Peak-to-peak memory			Yes											
Warning functions			Warning on exceeding nominal (rated) force/maximum operating force; Nominal (rated) temperature/maximum operating force											

Type			C2 with integrated VAIo amplifier															
Nominal (rated) force	F _{nom}	N	500															
		kN		1	2	5	10	20	50	100	200							
Temperature																		
Reference temperature	T _{ref}	°C [°F]	+23 [73.4]															
Nominal (rated) temperature range	B _{T,nom}		-10 ... +50 [14 ... +122]															
Operating temperature range	B _{T,G}		-10 ... +60 [14 ... +140]															
Storage temperature range	B _{T,S}		-25 ... +85 [-77 ... +185]															
Mechanical quantities																		
Maximum operating force	F _G	% of F _{nom}	130	150														
Force limit	F _L		130	150														
Breaking force	F _B		300															
Static lateral force limit ⁸⁾	F _Q		100			70	40	55	12	15	9							
Permissible eccentricity	e _G	mm	5.4	5.3	5.2	4.8	4.2	8	2	1.5	1.5							
Nominal (rated) displacement	s _{nom}		0.049	0.053	0.047	0.048	0.04	0.069	0.074	0.08	0.1							
Natural frequency	f _G	kHz	4.4	8.7	9.7	18.5	19.3	13	14	13	14							
Permissible oscillation stress	F _{rb}	% of F _{nom}	100															
Stiffness	c _{ax}	10 ⁵ N/mm	0.086	0.18	0.42	1.06	2.13	3.08	6.1	11.1	16.67							
General information																		
Degree of protection in accordance with EN 60529			IP67 ⁹⁾															
Spring element material			Stainless steel															
Material of permanently installed amplifier housing			Stainless steel															
Measuring point protection			Hermetically-welded measuring body															
Weight	m	kg	0.4				1.8			3								
	m	lbs	0.9				4			6.6								
Mechanical shock resistance as per IEC 60068-2-6																		
Number	n		1000															
Duration	min		3															
Acceleration	m/s ²		1000															
Vibrational stress as per IEC 60068-2-27																		
Frequency range	Hz		5 ... 65															
Duration	min		30															
Acceleration	m/s ²		150															

⁷⁾ Application point for lateral force effect

⁸⁾ Permissible FQ application point

⁹⁾ Test condition: 1 m water column, 0.5 h; connected with cable if version with M12 male connector selected

C2 VERSIONS AND ORDERING NUMBERS

Measuring range	Ordering number	
500 N	1-C2/500N	The ordering numbers with a gray background are preferred types. These can be delivered at short notice. All preferred types with a cable length of 3/6/12 m (depending on the nominal (rated) force) with free ends, without TEDS, without integrated amplifier and, consequently, without firmware.
1 kN	1-C2/1KN	
2 kN	1-C2/2KN	
5 kN	1-C2/5KN	The ordering number of the preferred type is 1-C2....
10 kN	1-C2/10KN	The ordering number of the customized version is K-C2-...
20 kN	1-C2/20KN	The ordering number example K-C2--020K-00A4-S-X-VAIO-I004 shown below is a: C2, nominal (rated) force 20 kN, no fixed cable on the sensor, no TEDS and with integrated amplifier (IO-Link output).
50 kN	1-C2/50KN	
100 kN	1-C2/100KN	
200 kN	1-C2/200KN	

Nominal (rated) force	Electrical connection ¹⁾	Transducer identification	Connector version for the fixed cable option	Integrated amplifier	Firmware
500 N 500N	M12 4-pin connector, A-coded 00A4	With TEDS ²⁾ T	Free ends Y	No amplifier N	No firmware N
1 kN 001K	M12 8-pin connector, A-coded 00A8	Without TEDS S	D-SUB-HD15,15-pin F	Amplifier 0... 10 V VA1	Version 2.0.10 ³⁾ I004
2 kN 002K	Fixed cable (1 m) 01M0		D-SUB-HD connector, 15-pin Q	Amplifier 4 ... 20 mA VA2	
5 kN 005K	Fixed cable (3 m) 03M0		MS3106PEMV connector N	Digital amplifier: IO-Link VAIO	
10 kN 010K	Fixed cable (6 m) 06M0		CONP1016 connector P		
20 kN 020K	Fixed cable (12 m) 12M0		M12 connector, 8-pin M		
50 kN 050K	Fixed cable (20 m) 20M0		No cable available X		
100 kN 100K					
200 kN 200K					

K-C2--	020K-	00A4-	S-	X-	VAIO-	I004
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1) M12 8-pin male connectors or fixed cables can be ordered for passive sensors. M12 4-pin male connectors (IO-Link output) and M12 8-pin male connectors (current and voltage output) are available for active sensors.

2) TEDS only for sensors without amplifier module

3) Only for versions with IO-Link interface

ACCESSORIES

Accessories (not included in the scope of supply)	Ordering number
Ground cable, 400 mm	1-EEK4
Ground cable, 600 mm	1-EEK6
Ground cable, 800 mm	1-EEK8
Thrust piece for nominal (rated) forces 500 N...10 kN	1-EPO3/200kg
Thrust piece for nominal (rated) forces 20 kN...50 kN	1-EPO3R/5t
Thrust piece for nominal (rated) forces 100 kN...200 kN	1-EPO3R/20t
Cable to connect to M12 male connector, 20 m long; not suitable for the IO-Link interface	1-KAB168-20
Cable to connect to M12 male connector, 5 m long; not suitable for the IO-Link interface	1-KAB168-5

Hottinger Brüel & Kjaer GmbH

Im Tiefen See 45 · 64293 Darmstadt · Germany
Tel. +49 6151 803-0 · Fax +49 6151 803-9100
www.hbkworld.com · info@hbkworld.com

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They are not to be understood as a guarantee of quality or durability.