

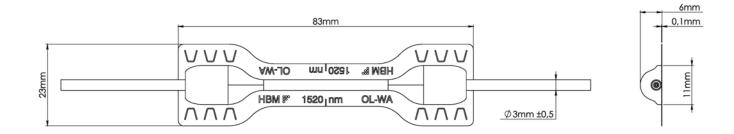
## **OL-WA**

## Weldable armored optical strain gage

## **Special features**

- Optical strain gage, based on Fiber Bragg Gratings
- Installation by spot welding method
- Application to curved surfaces
- Application to high strain (>1%)
- Robustness of Bragg signal against mechanical disturbances
- Robust steel-armored fiber cables
- Inert against electromagnetic interference
- Applicable in explosive environment

Dimensions (in mm; 1mm = 0.03937 inches)





## **Specifications OL-WA**

Construction		OptiMet-OMF glass fiber with Bragg grating installed on stainless steel with X120 adhesive
Core diameter of glass fiber, ca.	μm	6
Diameter of cladding, ca.	μm	125
Outer diameter of coating, ca.	μm	195
Diameter of fiber cable, ca.	mm	3.0
Thickness steel plate (material X8Cr17 , 1.4016)	mm	0.1
Dimensions		
Length	mm	83±0.1
Width	mm	23±0.1
Height	mm	6±0.1
Connector <sup>1)</sup>		FC/APC
Available Bragg wavelengths	nm	1520, 1525, 1530, 1535, 1540, 1545, 1550, 1555, 1560, 1565, 1570, 1575, 1580
Tolerance of Bragg wavelength	nm	±1
k faktor		0.76
k faktor tolerance	%	±4
Maximal reflectivity	%	15
Cross sensitivity <sup>2)</sup>	%	0
Application temperature	°C	-40+60
Storage temperature	°C	-40+80
Reference temperature	°C	23
Thermal cross sensitivity (TCS) <sup>3)</sup> thermal contribution of sensor to strain signal	μm/m/°C	6.6
Tolerance of thermal cross sensitivity (TCS)	μm/m/°C	±1
Maximal Strain		
Strain in positive direction	μm/m	>10,000 (1%)
Strain in negative direction	μm/m	>10,000 (1%)
Minimal bending radius <sup>4)</sup>	cm	40
Bonding method		Spot welding method <sup>5)</sup>
Restoring force <sup>6)</sup>	N (lbf) 1000 μm/m	<300 (<67)

<sup>1)</sup> Steel-armored fiber cable of 20-25 cm length. Tolerable force to fiber cable during installation min. 10N (2 lbf) in an angle of 30° to the specimen surface.

Subject to modifications.
All product descriptions are for general information only. They are not to be understood as a guarantee of quality or durability.

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<sup>2)</sup> Specified VDI/VDE/GESA 2635. A tolerance cannot be given as the traverse sensitivity is 0.

<sup>3)</sup> Thermal expansion coefficient of specimen to be added.

<sup>&</sup>lt;sup>4)</sup> Bragg wavelength of strain FBG may change at minimal bending radius about ±1nm. Lower bending radii up to 10 cm are acceptable, but lead to much higher shifts of the Bragg wavelength.

<sup>5)</sup> Recommended spot welding device: c30 from Walter Heller GmbH (www.heller-schweisstechnik.de)

<sup>6)</sup> Estimated loading on sensor to reach a deformation of 1000 μm/m