

# **TECH NOTE :: AD112D Quickstart**

Version: 2023-08-31 Author: Michael Guckes, Roland Siepmann Status: HBM: Public

# **Brief description**

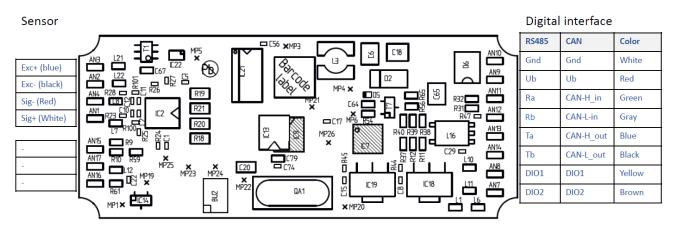
This is a quick guide for connecting and parameterizing the AD112D strain gauge amplifier. It shows which components are required for connection via CAN and RS485, how they are interconnected and then how the device settings can be made conveniently via the HBM PC software "PanelX" and low-level via a terminal program.





## **Electrical Connection**

The electrical connection is described by the following picture:



The AD112D must always be connected to a power supply via the **GND** and **Ub** pins and is therefore not supplied via the adapter.

AD112D	USB TO RS485
Ra	T/R-
Rb	T/R+
Та	RXD-
Tb	RXD+

For the connection to a PC via RS485 for example the following adapter can be used: <u>Amazon-Link</u>



For the AD112D CAN the following adapter cable can be used: <u>Peak Systems - CAN Adapter</u>





# Connection

## AD112D-CAN

The CANopen version is connected to the computer via a CAN to USB adapter.

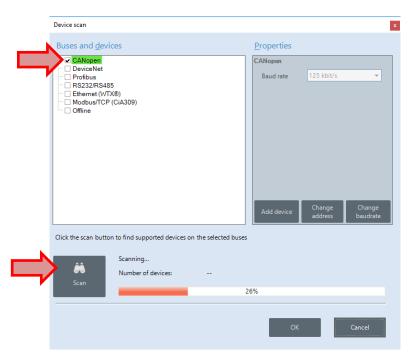


After that the software PanelX by HBM can be used to configure the transducer electronic.

- Start the PanelX software
- Select the scan icon at 'devices'



• In the following dialog choose CANopen and start the scan





• After that select the desired device and confirm with 'OK'

Device scan	
Buses and <u>d</u> evices	<u>P</u> roperties
CANopen 63 - HBM,HBM-AD112D_CAN ,0000001,P80	CANopen
C PeviceNet ☐ Profibue ☐ RS232/RS485 ☐ Ethernet (VTX8) ☐ Modbus/TCP (C(A309) ☐ Offline	Baudrate <u>125 kbit/s</u> • Gerät Adresse Baudrate hinzufügen ändern ändern
Click the scan button to find supported devices on the selected bus	
Receiption       Scan	

The software automatically connects to the AD112D.



#### AD112D-RS4

The RS485 variant of AD112D can be either connected using a RS485 to RS232 adapter first and then a RS232 to USB adapter or by using a RS485 to USB adapter.

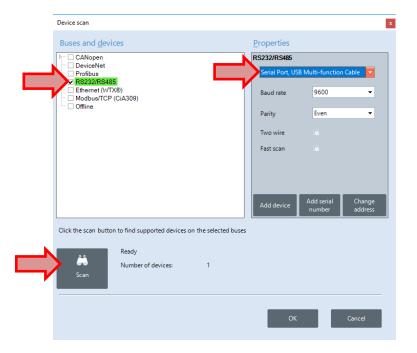


After that the software PanelX by HBM can be used to configure the transducer electronic.

- Start the PanelX software
- Select the scan icon at 'devices'



- In the following dialog choose RS232/RS485 and the port
- Start the scan





• After that select the desired device and confirm with 'OK'

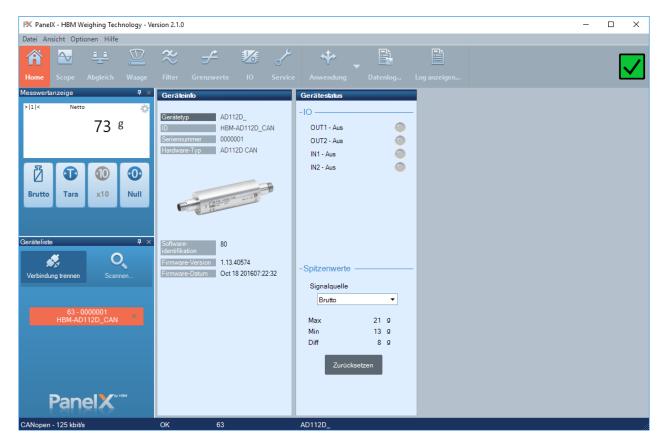
Device scan	
Buses and <u>d</u> evices	<u>P</u> roperties
CANopen	RS232/RS485
Profibus	Serial Port, USB Multi-function Cable 🔻
RS232/RS485 31 - HBM,HBM-AD112D_RS4 ,0000001,P80 Ethernet (WTX®)	Baudrate 9600 💌
Modbus/TCP (CiA309)	Parität Even 👻
	Zwei-Draht
	Fast scan
	Gerät Seriennr. Adresse hinzufügen ändern
Click the scan button to find supported devices on the selected l	buses
Ready	
Number of devices:         1           Scan         1	
	<u> </u>

The software automatically connects to the AD112D.



## **Configuration & control with PanelX**

After the transducer electronic is connected it can be configured by using the PanelX software.



In the upper region are several menus that lead to configuration content of AD112D. For example, the adjustment can be performed.

- Select 'Adjustment'
- Some scale settings and the scale adjustment can be performed here

rsion 2.1.0		– 🗆 X
≈ ⊠	≁ 1% ≁ ♦ 🖹	_
Filter Checkweigher Li	mit switches IO Service Application Data log Show log Basic Exter	nded
Basic adjustment		^
-Scale settings		
	500.00 g	
Decimal point	***** •	
Measuring unit	g •	
Resolution	0.01 👻 g	
Scale capacity	500.00 g	
Re	ad Write	
- Scale adjustment		
	120.00	
Calibration weight	120.00 g	
	Reset	
	Calibration with zero and calibration load.	
<u>a</u> a	Scale zero signal 0.018086 mV/V Start calibration	
	Scale nominal signal 0.121086 mV/V	
Calculate calibration		~
ОК 63	AD105D_	



• In the extended view the characteristics can also be entered manually

rsion 2.1.0								-		×
~~ ` <del>`</del>	~	-17-	ع		<b>F</b> L	E.				
* 🖻	£									
Filter Checkweigher	Limit switches	ю	Service	Application	Data log	Show log			L	Ľ
	Basic					Ext	tended			
Extended adjust	tment									`
-User characteristics —				-User linearisa	ation ——					
d	mV/V			Coeffizient 0		0				
Zero load	9043	d		Coeffizient 1		1000000				
Nominal load	60543	d		Coeffizient 2		0				
				Coeffizient 3		0				
-Factory charateristics -										
Sensor zero point	0	d								
	Measure zero									
Sensor nominal	418388	d								
	Measure weigh	nt								
-Gravity ———		_								
G-Factor calibr. loc.	981029									
G-Factor using loc.	981029									
G-ractor using loc.	301029					_	_			
						Read	Write			
ОК 63	A	D105D_								



### **Configuration and control via terminal software**

The configuration of the AD112D can also be done using a terminal software for RS485 or CAN. The communication is carried out using 3-byte-commands.

In this example the software Docklight Scripting V2.3 is used to communicate with the AD112D via RS485.

1. Read the device identification string:

Command: IDN?;

26.01.2021 12:43:47.456 [TX] - IDN?; 26.01.2021 12:43:47.476 [RX] - HBM,HBM-AD112D\_RS4 ,0000001,P80<CR><LF>

**Response:** The device sends back the identification string. Unlike the AD104 (7 digits) the serial number of AD112 has 10 digits.

#### 2. Read measuring value:

Command:	Single Value:	MSV?;
	Continuous Measuring:	MSV?0;
	X Data Sets:	MSV?x;

<u>Caution:</u> The continuous measuring mode can lead to problems since the 2-wire connection does not support simultaneous sending and receiving. At higher measuring rates it might not be possible to send the stop (STP) command.

07.09.2020 10:29:34.423 [TX] - MSV?; 07.09.2020 10:29:34.469 [RX] - -1638400,31,003<CR><LF>

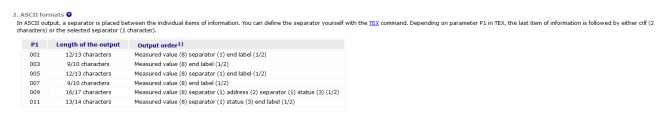
**Response:** The device sends the measuring value(s).

#### 3. Set up the format of measuring values:

Command: COFx;

For the parameterization of the command see the online help of PanelX. The command allows to set up the format of the transmitted measuring values to binary, ASCII and other formats. Additionally, a bit must be set for the transmission mode (2-wire +64).

Example: Set up the format to ASCII 9/10 characters without separator (P1 = 003)



Send: COFx; with x =  $3+64 = 67 \rightarrow COF67$ ;

07.09.2020 10:46:54.366 [TX] - COF67; 07.09.2020 10:46:56.448 [TX] - MSV?; 07.09.2020 10:46:56.468 [RX] - -1638400<<CR><LF>



-	ADF	ightarrow Adaptive Noise Suppression
-	ADR	→ Geräteadresse
-	ALS	$\rightarrow$ Alarmstatus
-	AOV	$\rightarrow$ ADC Overflow Counter
-	ASF	$\rightarrow$ Signalfilter
-	BDR	→ Baudrate
-	BSY	→ Busy State
-	CDL	$\rightarrow$ Nullstellen
-	CPV	ightarrow Spitzenwerte löschen
-	CSM	$\rightarrow$ Checksumme
-	CTR	→ Triggerergebnisse löschen
-	DPW	ightarrow Password zurücksetzen
-	ESR	$\rightarrow$ Error Status
-	HRN	→ Hohe Auflösung
-	IOM	→ IO-Mode
-	LDW	ightarrow Load Dead Cell Weight
-	LWT	→ Load Cell Weight
-	NOV	→ Nominalwert
-	NTF	$\rightarrow$ Notch-Filter
-	PVA	$\rightarrow$ Spitzenwerte lesen
-	RES	→ Reset
-	RSN	→ Auflösung
-	RUN	→ Füllen starten
-	SPW	$\rightarrow$ Passwort setzen
-	STB	$\rightarrow$ Kontrollbyte
-	STP	→ Stopp-Befehl
-	STW	$\rightarrow$ Kontrollwort
-	SWV	$\rightarrow$ Softwareversion
-	TAD	$\rightarrow$ Tare Delay
-	TAR	→ Tare
-	TAS	$\rightarrow$ Bruttosignal
-	TDD	$\rightarrow$ Parameter speichern
-	TIM	→ Datum/Zeit
-	ZTR	→ Zero Tracking

UNRESTRICTED





A list of all commands can be looked up in the online help of PanelX:

Contents 🗐 Index	
Technical support	You are here: Help on PaneIX » Command reference
Introduction	Command reference
Quick start	
Communication via one of the interfaces	The command reference contains all avail version or are only available for a specific
Starting up	for serial interfaces. If a command is not a
Applications	The general format and procedure for usi
Functions	To see only the information that is relevant are not only allowed for the current session are not only allowed for the current session the session of the session the sector the session the session the sector the session the sector the sector
Scope in PanelX	are not only allowed for the current sessi
Service and diagnostic functions	Notes
Command reference	<ul> <li>Parameters identified by Disabled in</li> </ul>
ADF (Adaptive Noise Suppression)	<ul> <li>Parameters that cannot be specified</li> <li>The specified space "0, 160% of NO</li> </ul>
ADR (Device Address)	<ul> <li>The specified range "0 160% of NO parameter in question is 80,000.</li> </ul>
ALS (Alarm Status)	
AOV (ADC Overflow Counter)	Commands
APD (Alternative Poll Data)	ADF (Adaptive Noise Suppression)
APP (Alternative Control Word)	ADR (Device Address)
ASD (Adaptive Dosing Times)	ALS (Alarm Status)
ARP (Adaptive Residual Flow Time)	AOV (ADC Overflow Counter)
ASF (Amplifier Signal Filter)	APD (Alternative Poll Data)
ASS (Amplifier Signal Selection)	APP (Alternative Control Word)
AST (Adaptive Trigger Settling)	ASD (Adaptive Dosing Times) ARP (Adaptive Residual Flow Time)
AT1 (Active Time Output 1)	ASE (Amplifier Signal Filter)
AT2 (Active Time Output 2)	ASS (Amplifier Signal Filter)
AT3 (Active Time Output 2)	AST (Adaptive Trigger Settling)

### Disclaimer

These examples are for illustrative purposes only. They cannot be used as the basis for any warranty or liability claims.