In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 1 /15

1 - IDENTIFICATION

Product identifier X60-B (Verbesserte Rezeptur)

Recommended use of the

chemical and restrictions Binder

on use

Company Hottinger Brüel & Kjaer

Address 19 Bartlett st. Marlborough, MA 01590

Telephone number +1.508.804.3268

Emergency telephone

number

Chemtrec: 1-800-424-9300. International: 1-703-527-3887

E-mail support@hbm.com

2 - HAZARDS IDENTIFICATION

Flammable liquids – Category 2

Classification of the Skin corrosion/irritation – Category 2

chemical Skin sensitization – Category 1

Specific target organ toxicity - Single exposure - Category 3

Signal word DANGER

H225 Highly flammable liquid and vapour.

Hazard statement(s)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H335 May cause drowsiness or dizziness.

Symbol(s)



PREVENTION

Precautionary statement(s) P210 Keep away from heat, hot surfaces, sparks, open flames,

and other sources. No smoking.

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 2 /15

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosions-proof electrical, ventilating, lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P264 Wash hands thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed not of the workplace.

P280 Wear protective gloves, protective clothing, eye protection, face protection, hearing protection.

RESPONSE

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P370 + P378 In case of fire: Use water jet or fog, chemical powder, carbon dioxide (CO₂) to extinguish.

STORAGE

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

DISPOSAL

P501 Dispose of contents and container in accordance with current regulations.

Hazard Communication Standard (HCS) 29 CFR: 1910.1200 - Appendix A.

Adoption of the Globally Harmonized System of Classification and Labeling of Chemicals (GHS), United Nations, 8 ed.

Other hazards which do not result in classification

The product has no other hazards.

Classification system adopted

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 3 /15

3 - COMPOSITION / INFORMATION ON INGREDIENTS

MIXTURE

Impurities and stabilizing additives contributing to the hazard (%m):

this SDS.

Components	Concentration %	Number CAS	GHS classification*
Methyl methacrylate	65 - < 70 %	80-62-6	H225; H315; H317; H335
2,2'-Ethylenedioxydiethyl dimethacrylate	5 - < 10 %	109-16-0	H317

^{*} Hazard statements are described in section 16.

4 - FIRST-AID MEASURES

Remove victim to fresh air and keep at rest in a comfortable Inhalation position for breathing. Monitor respiratory function. If you feel unwell, contact a POISON CENTER or doctor. Take this SDS. Wash exposed skin with enough soap and water to remove the Skin contact material, if necessary, take a shower. Contact a POISON CENTER or doctor immediately. Take this SDS. Rinse with plenty of water, keeping the eyelids open to eliminate all the product. If using contact lenses, remove them if it is easy. Eye contact Continue rinsing. If necessary, contact a POISON CENTER or a doctor. Take this SDS. Do not induce vomiting. Do not give anything by mouth to an unconscious person. Rinse victim's mouth with plenty of water. If vomiting occurs, tilt the patient forward or place the patient on Ingestion the left side (if possible upwards) to keep the airway open and prevent aspiration. Keep the patient silent and maintain normal body temperature. Consult a POISON CENTER or doctor. Take

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 4 /15

Most important symptoms and effects, acute and delayed

Indication of any immediate medical attention and special treatment needed

Exposure to the product causes skin irritation with redness, dryness, and peeling. Exposure can cause allergic skin reactions with dermatitis and itching. Inhalation of the product may irritate the respiratory tract with coughing and sneezing. Avoid contact with the product when helping the victim. Exposure treatment should be directed towards the control of the patient's symptoms and clinical condition. In case of contact with the skin, do not rub the affected area.

5 - FIRE-FIGHTING MEASURES

Extinguishing media

Suitable: Compatible with water jet or fog, foam, chemical powder, carbon dioxide (CO₂).

Not suitable: Direct water jets.

Specific hazards arising from the chemical product

Extremely dangerous when exposed to excessive heat or other sources of ignition such as sparks, open flames or match and cigarette flames, welding operations, pilot lights and electric motors. May accumulate static charge by flow or agitation. Vapors of heated liquid may ignite by static discharge. Vapors may be denser than air and tend to accumulate in low or confined areas such as manholes and basements. They can travel long distances, causing the flame to recede or new fires in open and confined environments. Containers may explode if heated. Combustion of the chemical or its packaging can form irritating and toxic gases such as monoxide and carbon dioxide. If material is on fire or involved in fire: Submerge with water. Cool all affected containers with plenty of water. Approach fire avoid hazardous vapors and toxic wind to decomposition products. Use large amounts of water in containers involved in fire. If necessary, use water spray to cool fire-exposed containers.

Specific extinguishing methods

Self-contained breathing apparatus (SCBA) operated in positive pressure mode and complete protective clothing.

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 5 /15

6- ACCIDENTAL RELEASE MEASURES

Personal precautions

Emergency procedures

containers or spilled material without wearing suitable clothing.

Avoid exposure to the product. Stay away from low areas, with

Prevent sparks or flames. Do not smoke. Do not touch damaged

the wind behind you. Use personal protective equipment as

described in section 8.

Wear PPE complete with safety glasses, protective gloves, Protective equipment

suitable protective clothing, and closed shoes.

In case of large leaks, where exposure is large, it is recommended to use respiratory protection with a filter against vapors. Evacuate the area within a radius of at least 300 meters. If the tank or cargo is involved in the fire, isolate the area within a radius of 800 meters in all directions. Keep unauthorized persons away from the area. Stop the leak if it can

be done without risk.

Prevent spilled product from reaching water courses and **Environmental precautions**

sewage system.

Containment techniques may include bunding, covering of Methods and materials for containment

drains and capping procedures.

Use water mist or vapor suppressing foam to reduce the dispersion of the vapors. Use natural barriers or containment of spillage. Collect spilled product and place in appropriate Methods and materials for containers. Adsorb the remaining product with dry sand, earth, vermiculite, or other inert material. Place the adsorbed material in appropriate containers and remove them to a safe place. For

disposal, proceed according to Section 13 of this SDS.

7- HANDLING AND STORAGE

Precautions for safe handling

cleaning up

Handle in a ventilated area or with a general local ventilation / exhaust system. Avoid formation of vapors. Avoid exposure to the product. Avoid contact with incompatible materials. Ground all equipment. Use explosion-proof electrical equipment and

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 6 /15

lighting. Ground the lines and equipment used during the transfer to reduce the possibility of a fire or explosion initiated by a static spark. Use personal protective equipment as described in section 8. Wash hands and face thoroughly after handling and before eating, drinking, smoking, or going to the bathroom. Contaminated clothing should be changed and washed before reuse. Remove clothing and protective equipment contaminated before entering eating areas.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks, open flames, and hot surfaces. - Do not smoke. Keep container tightly closed. Ground the container vessel and the receiver of the product during transfers. Only use anti-sparking tools. Avoid the accumulation of electrostatic charges. Use electrical equipment, ventilation, and lighting explosion proof. Incompatible with bases, oxidizing agents, reducing agents.

Recommended Packaging: similar to original packaging.

8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION

Permissible concentration

Chemical or common name	TLV – TWA (ACGIH, 2021)	PEL – TWA (OSHA, 2019)	REL – TWA (NIOSH, 2019)
 Methyl methacrylate DSEN;A4	TWA 50 ppm STEL 100 ppm	50 ppm (ST) 100 ppm	100 ppm

Occupational exposure limit

A4: Not classified as a human carcinogen

ST: Short Term Exposure Limit

C: Ceiling limit

DSEN: Dermal sensitization.

Biological limit Not established.

Appropriate engineering Promote direct mechanical ventilation and exhaust system to

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 7 /15

controls the outside environment. These measures help reduce

> exposure to product. Keep atmospheric concentrations of the chemical agent below the indicated occupational exposure

limits.

Individual protection measures, such as personal protective equipment

Respiratory protection with filter against vapors or mist in case

of exposure to the product.

Based on occupational exposure limits and inhalation hazards Respiratory protection

of the product, a risk assessment should be performed to properly define respiratory protection in view of the conditions of

product use.

Hand protection Nitrile protective gloves.

Eye protection Safety glasses with side shields.

Suitable safety clothing and closed shoes. The material used Skin and body protection

should be waterproof. Wear anti-static footwear and clothing.

Special precautions Not established.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance (physical

state, color, etc.)

Liquid brown.

Odour Amines.

Odour threshold Not available. Not available. pΗ

Melting point/freezing point Not available.

Boiling point, initial boiling,

101°C.

and boiling range

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 8 /15

Flashpoint 10°C.

Upper/lower flammability or Lower: 2.1 vol %. explosive limits Upper 12.5 vol%

Vapour pressure 53hPa.

Vapour density Not available. Relative density 1.08 g/cm³.

Solubility(ies) Insoluble in water.

n-octanol/water partition

coefficient

Not available.

430°C.

Auto-ignition temperature

Decomposition

temperature

Not established.

Odour threshold Not established.

Evaporation rate Not available.

Flammability Not established.

Viscosity Not available.

Other information Not available.

10 - STABILITY AND REACTIVITY

Reactivity and Chemical

cai

Product is stable under normal conditions of temperature and

pressure.

Possibility of hazardous

reactions

stability

May react dangerously in contact with incompatible materials.

Elevated temperatures. Ignition sources, contact with

Conditions to avoid incompatible materials and humidity. Vapours can form

explosive mixtures with air.

Incompatible materials Incompatible with bases, oxidizing agents, reducing agents.

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 9 /15

Hazardous decomposition

products

Decomposition of product may generate toxic gases such as

CO, CO₂.

11 - TOXICOLOGICAL INFORMATION

The product is not expected to present acute oral, dermal or

inhalation toxicity.

Methyl methacrylate:

Acute toxicity LD_{50} (oral, rats): 7900 mg/kg.

LC₅₀ (inhalation, rats, 4h): 29.8 mg/L. LD₅₀ (dermal, rat): > 5000 mg/kg.

Exposure to the product causes skin irritation with redness,

dryness, and peeling.

Skin irritation/corrosion

Methyl methacrylate:

Skin irritation test conducted on rabbits showed that the

compound causes skin irritation.

The product is not expected to cause eye irritation.

Eye damage/irritation

Methyl methacrylate:

Eye irritation test in rabbits did not show potential to cause eye

irritation.

Exposure can cause allergic skin reactions with dermatitis and

itching.

Methyl methacrylate:

Respiratory or skin

sensitization

Skin sensitization test, conducted with mice - OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay). It presented

positive results.

2,2'-Ethylenedioxydiethyl dimethacrylate:

Skin sensitization test, conducted with mice. It presented

positive results.

Reproductive cell

mutagenicity

The product is not expected to cause mutagenicity in germ cells.

Methyl methacrylate:

In vivo assays conducted on cells (micronucleus) were negative.

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 10 /15

The product is not expected to cause cancer.

Methyl methacrylate:

Carcinogenicity

The IARC classifies methyl methacrylate as Group 3 – Not

classified as a human carcinogen.

AGCIH classifies methyl methacrylate as Group A4 - Not

classifiable as a human carcinogen.

The product is not expected to cause reproductive toxicity.

Methyl methacrylate:

Reproductive toxicity Studies conducted with animals did not show a teratogenic

effect, embryotoxicity or fetotoxicity at doses up to 2,028 ppm

 $(8,425 \text{ mg/m}^3).$

Specific target organ

toxicity - single exposure

May cause respiratory irritation with coughing and sneezing.

Specific target organ toxicity – repeated

exposure

The product is not expected to cause specific target organ

toxicity through repeated exposure.

Aspiration hazard It is not expected that the product presents aspiration hazard.

12 - ECOLOGICAL INFORMATION

Environmental effects, behavior, and fate of the product

The product is not expected to be harmful to aquatic organisms.

Methyl methacrylate:

Ecotoxicity LC₅₀ (*Lepomis macrochirus*, 96h): 191 mg/L.

LC₅₀ (Oncorhynchus mykiss, 96h): >79 mg/L.

ECr₅₀ (Pseudokirchnerella subcapitata, 72h): > 110 mg/L

The product is expected to be non-persistent and rapidly

Persistence and

degradability degraded.

Biodegradability: 94% degradation after 14 days.

Presents low bioacumulative potencial in aquatic organisms.

Methyl methacrylate:

Bioaccumulative potential

BCF 3.03.

Log kow: 1.32.

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 11 /15

Mobility in soil Not available.

Other adverse effects

There are not known adverse environmental effects of the

product.

13 - DISPOSAL CONSIDERATIONS

Description of waste residues and information on their safe handling and methods of disposal, including the disposal of any contaminated

Must be disposed of as hazardous waste in compliance with local regulations. The treatment and disposal should be evaluated for each specific product.

Keep product residues in their original containers and properly closed. Disposal should be in accordance with the regulations

for the product.

Do not reuse empty containers. These may contain product residues and should be kept closed and sent for appropriate

disposal as established for the product.

14 - TRANSPORT INFORMATION

International regulations

packaging

UN - "United Nations"

Recommendations on the TRANSPORT OF DANGEROUS

GOODS. Model Regulations

DOT - U.S. Department of Transportation

UN number 1247

UN proper shipping name METHYL METHACRYLATE MONOMER, STABILIZED

Transport hazard class(es) 3
Subsidiary risk NA
Packing group II

Sea IMO – International Maritime Organization

International Maritime Dangerous Goods Code (IMDG Code)

UN number 1247

UN proper shipping name METHYL METHACRYLATE MONOMER, STABILIZED

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 12 /15

Transport hazard class(es) 3
Subsidiary risk NA
Packing group II

Environmental hazards Product is not considered a marine pollutant..

EmS F-E, S-D

Air IATA – International Air Transport Association

Dangerous Goods Regulation (DGR)

UN number 1247

UN proper shipping name METHYL METHACRYLATE MONOMER, STABILIZED

Transport hazard class(es) 3
Subsidiary risk NA
Packing group II

Consult regulations:

- International Maritime Organization. MARPOL: Articles, protocols, annexes, unified interpretations of the International Convention for the Prevention of Pollution from Ships, 1973, as modified by the Protocol of 1978 relating thereto, consolidated

Transport in bulk according to MARPOL 73/78, Annex II, and the IBC Code

edition. IMO, London, 2006.

- International Maritime Organization. IBC code: International code for the construction and equipment of shipping carrying dangerous chemicals in bulk: With Standards and guidelines

relevant to the code. IMO, London, 2007.

Special precautions There is no need of special precautions.

15 - REGULATORY INFORMATION

Safety, health, and environmental regulations/legislation

International Labor Organization C170 Chemicals Convention, from June 25th, 1990: Occupational Safety and Health – Toxic Substances and Agents.

specific for the substance

Hazard Communication Standard (HCS) 29 CFR: 1910.1200 -

or mixture

Appendix A, B, C, D, E, F.

GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 13 /15

AND LABELLING OF CHEMICALS (GHS). 8. rev. ed.

U.S. Federal Regulations: United States inventory (TSCA): The Methyl methacrylate is listed. The 2,2'-ethylenedioxydiethyl dimethacrylate is listed.

California Proposition 65: Ingredients are not listed.

16 - OTHER INFORMATION

This SDS was prepared based on current knowledge about the proper product handling and under normal conditions of use, in accordance with the application specified on the packaging. Any other use of the product involving their combination with other materials, and use various forms of those indicated, are the responsibility of the user. Warns that the handling of any chemical substance requires the prior knowledge of its hazards for the user. In the workplace it is for the user company's product promotes training of its collaborators about the possible risks arising from exposure to the chemical.

SDS elaborated in September 2021.

Hazard statements described in section 3:

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H335 May cause drowsiness or dizziness.

Abbreviations:

ACGIH – American Conference of Governmental Industrial Hygienists

BCF - Bioconcentration Factor

CAS - Chemical Abstracts Service

LE₅₀ – Efective concentration 50%

LC₅₀ – Lethal Concentration 50%

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 14 /15

LD₅₀ – Lethal Dose 50%

NIOSH - National Institute of Occupational Safety and Health

OSHA – Occupational Safety & Health Administration

PEL – Permissible Exposure Limit

REL – Recommended Exposure Limit

STEL - Short Term Exposure Limit

TLV - Threshold Limit Value

TWA – Time Weighted Average

Bibliographic references:

ACGIH. AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIALS HYGIENISTS. TLVs® and BEIs®: Based on the Documentation of the Threshold Limit Values (TLVs®) for Chemical Substances and Physical Agents & Biological Exposure Indices (BEIs®). Cincinnati-USA, 2021.

ECHA. EUROPEAN CHEMICAL AGENCY. Available in: https://echa.europa.eu/>. Access in: Sep. 2021.

ECHEM. The Global Portal to Information on Chemical Substances OECD. Available in: https://www.echemportal.org/echemportal/substancesearch/substancesearch_execute. action>. Access in: Sep. 2021.

EPA. United States Environmental protection Agency. Comptox. Available in: < https://comptox.epa.gov>. Access in: Sep. 2021.

GHS. Globally Harmonized System of Classification and Labelling of Chemicals. 8. rev. ed. New York: United Nations, 2019.

In compliance with HCS/HazCom 2012



SAFETY DATA SHEET

Product: X60-B (Verbesserte Rezeptur)

Revision: 00 Date: 9/09/2021 Pages: 15 /15

IARC. INTERNATIONAL AGENCY FOR RESEARCH ON CANCER. Available in: http://monographs.iarc.fr/ENG/Classication/index.php. Access in: Sep. 2021.

NIOSH. NATIONAL INSTITUTE OF OCCUPATIONAL AND SAFETY. International Chemical Safety Cards. Available in: http://www.cdc.gov/niosh/>. Access in: Sep. 2021.

NJ. STATE OF NEW JERSEY - Department of Health. Available in: http://nj.gov/health/eoh/rtkweb/odispubr.shtml. Access in: Sep. 2021.

SDS. Safety Data Sheet. X60-B (Verbesserte Rezeptur). Revision No: 1,6 - Replaces version: 1,5. Revision date: 02/24/2021.

TOXNET. TOXICOLOGY DATA NETWORKING. ChemIDplus Lite. Available in: http://chem.sis.nlm.nih.gov/. Access in: Sep. 2021.